

Item	Qty.	Description
1,1A	1,1	43.614" GS300 Vertical Extrusion w/ PR53
2	2	11.417" Z45 Horizontal Extrusion
3,3A	1,1	40.578" Z45 Curved Vertical Extrusion
4,4A	1,1	4.893" Z45 Horizontal Extrusion w/ V4
5,5A	1,1	11.514" Z45 Horizontal Extrusion
--	1	Base
--	1	Podium Top w/ S10, PR37, & (2) Z46

Steps:

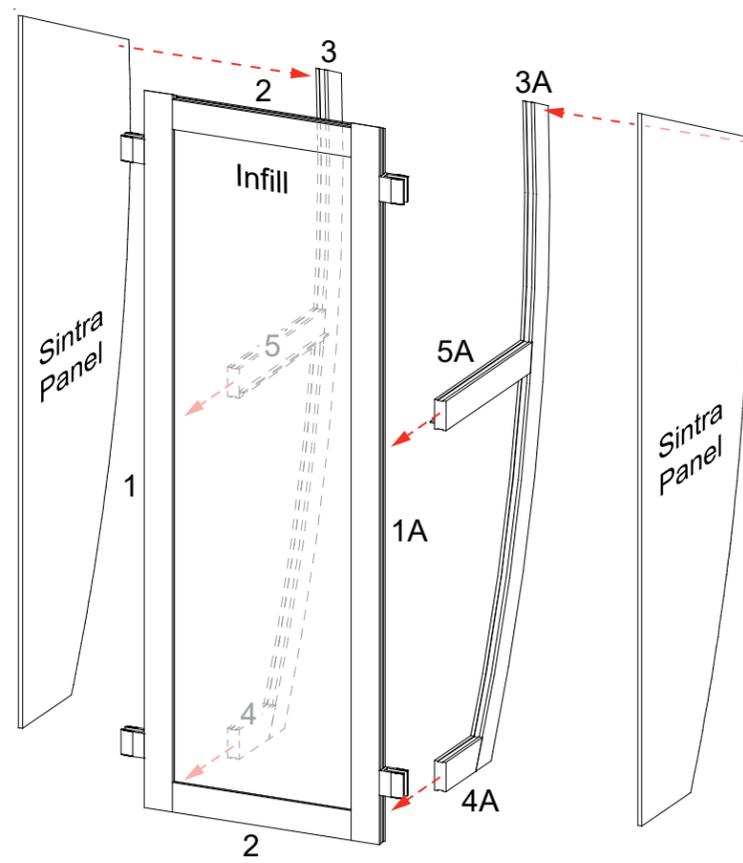
- 1) Attach assemblies [3/4/5] and [3A/4A/5A] to assembly [1/1A/2/2].
- 2) Connect Sintra panels to Velcro on sides of assemblies [3/4/5] and [3A/4A/5A].
- 3) Attach [3] [3A] to base, using M8 bolt into PR53 and [4] [4A] to base, using 5/16" bolts into V4 connectors.
- 4) Place shelf onto lips of [5] and [5A]. See **Extrusion Lip** detail.
- 5) Attach podium top between [1] [3] and [1A] [3A].
- 6) Attach wings to clamps on [1] and [1A]. See **A10 Clamp** detail.

Keep V4 connectors permanently attached to [4] and [4A].

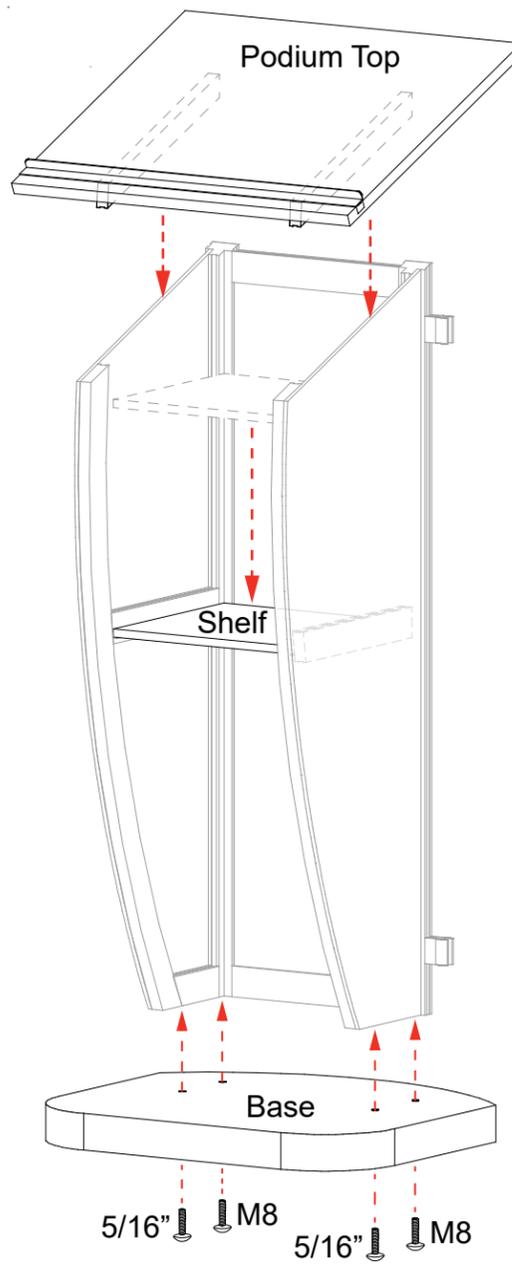
Keep PR53 permanently attached to [1] and [1A] and attach M8 bolts, when packing.

Keep extrusions [1] [1A] with clamps and [2] assembled, when packing.

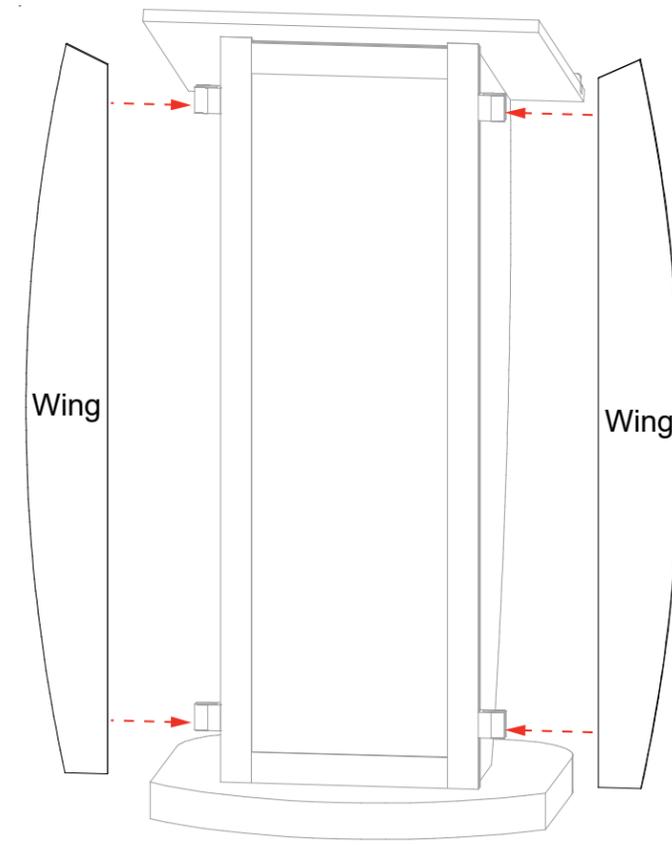
Keep extrusions [3,4,5] and [3A,4A,5A] assembled, when packing.



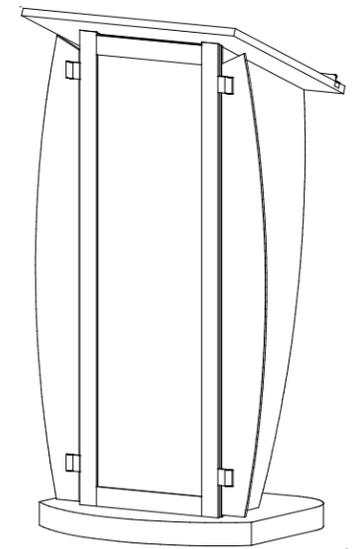
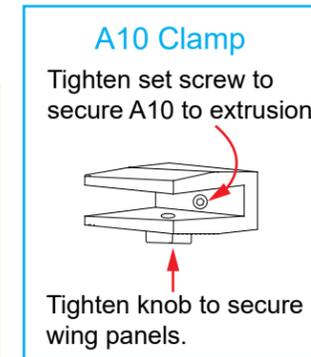
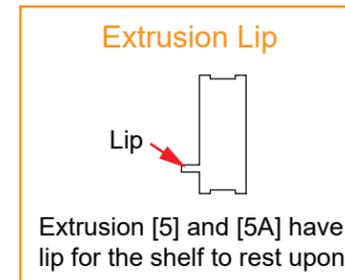
FRONT VIEW



BACK VIEW



FRONT VIEW



Completed Assembly

General Setup Instructions

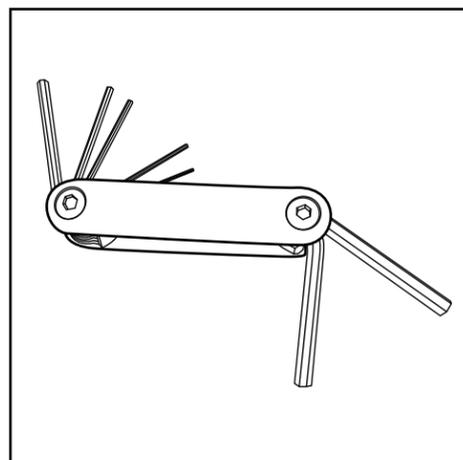
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

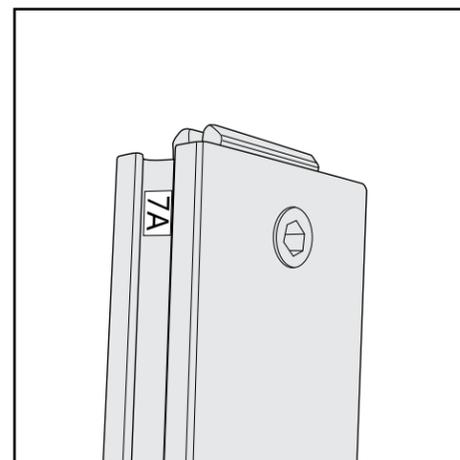
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

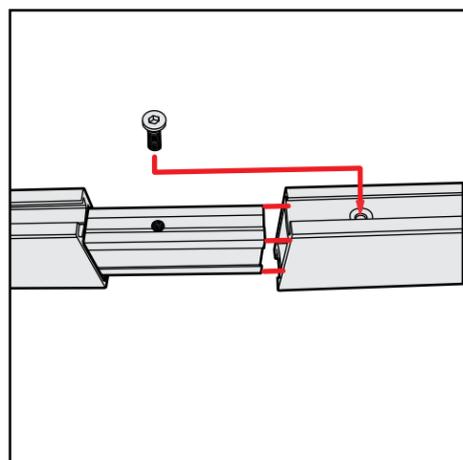
- For loss prevention, tighten all set screws and locks during disassembly.



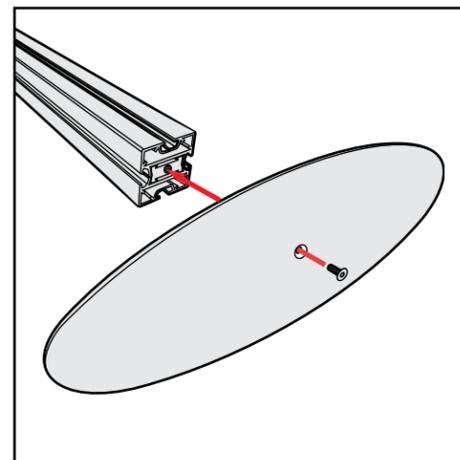
Hex Tool - Essential for Assembly



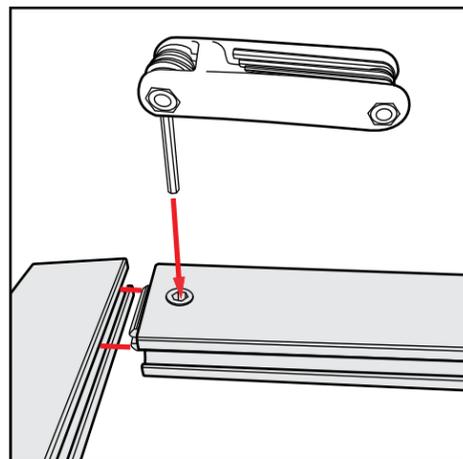
Part Identification - Numbering



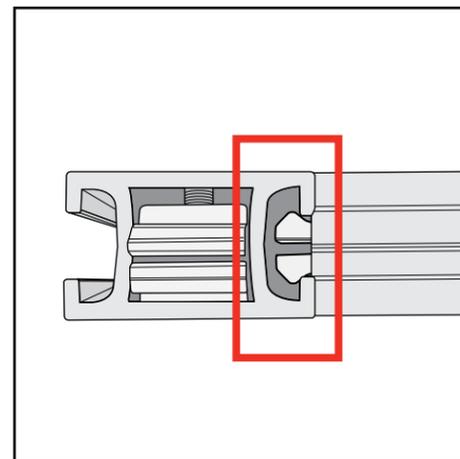
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED